



General Purpose & Heavy Duty Jobber and Screw Machine Length Drills Everyday Low Pricing and In Stock!

★ Must Purchase Standard Package Quantities ★

General Purpose Jobber Length ~ High Speed Steel ~ ANSI ~ 118° Point ~ 4XD

STEAM OXIDE reduces wear and chip welding in harder ferrous materials for increased wear resistance and lubricity.

- Series R10 - Fractional Sizes (1/64" thru 11/16")
- Series R15 - Letter Sizes (A thru Z)
- Series R18 - Wire Gauge Sizes (#1 thru #80)



1/64"-19/64"	12/pkg
5/16"-1/2"	6/pkg
33/64"-1"	1/pkg
Letters A-N	12/pkg
Letters O-Z	6/pkg
Wire #1-#80	12/pkg

General Purpose Jobber Length ~ High Speed Steel ~ ANSI ~ 118° Point ~ 4XD

BRIGHT FINISH improves chip flow in soft and non-ferrous materials

- Series R10P - Fractional Sizes (1/64" thru 11/16")
- Series R15P - Letter Sizes (A thru Z)
- Series R18P - Wire Gauge Sizes (#1 thru #97)



1/64"-19/64"	12/pkg
5/16"-1/2"	6/pkg
33/64"-1"	1/pkg
Letters A-N	12/pkg
Letters O-Z	6/pkg
Wire #1-#97	12/pkg

General Purpose Jobber Length, DIN Standard ~ DIN 388 ~ High Speed Steel ~ 118° Split Point ~ 4XD

BRIGHT FINISH improves chip flow in soft or non-ferrous materials.

- Series 2A - Size Range 0.15 - 15.00



0.15mm-7.90mm	12/pkg
8.0mm-12.50mm	6/pkg
12.70mm and up	1/pkg

Heavy Duty Jobber Length (NAS 907 Type B) ~ High Speed Steel ~ ANSI ~ 135° Split Point ~ 4XD

STEAM OXIDE surface treatment for increased wear resistance & lubricity. Recommended for tougher ferrous materials. Low thrust design self-centering Split Point for easier penetration.

- Series R10B - Fractional Sizes (1/16" thru 1/2")
- Series R15B - Letter Sizes (A thru Z)
- Series R18B - Wire Gauge Sizes (#1 thru #52)



1/64"-19/64"	12/pkg
5/16"-1/2"	6/pkg
Letters A-N	12/pkg
Letters O-Z	6/pkg
Wire #1-#52	12/pkg

General Purpose Screw Machine Length ~ High Speed Steel ~ ANSI ~ 118° Point ~ 2.5XD

BRIGHT FINISH improves chip flow in soft or non-ferrous materials.

- Series R40 - Bright
- Fractional Sizes (3/64" thru 2") *45/64" and larger are steam oxide
- Sizes 1-1/16" thru 1-1/4" have 1" reduced shank
- Sizes 1-5/16" thru 1-1/2" have 1-1/4" reduced shank
- Sizes 1-9/16" thru 2" have 1-1/2" reduced shank



3/64"-19/64"	12/pkg
5/16"-1/2"	6/pkg
33/64"-2"	1/pkg

Heavy Duty Screw Machine Length (NAS 907 Type C) ~ High Speed Steel ~ ANSI ~ 135° Split Point ~ 2.5XD

STEAM OXIDE surface treatment for increased wear resistance and lubricity. Low thrust design self-centering Split Point for easier penetration.

- Series R40C - Fractional Sizes (1/16" thru 1/2")
- Series R41C - Wire Gauge Sizes (#1 thru #60)



1/16"-19/64"	12/pkg
5/16"-1/2"	6/pkg



Flyer Code #A128
Offer Expires 12/31/25



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