

45° Heavy Duty Positive Rake Face Mills

For Heavy Cuts in Steel, Stainless Steel and Cast Iron

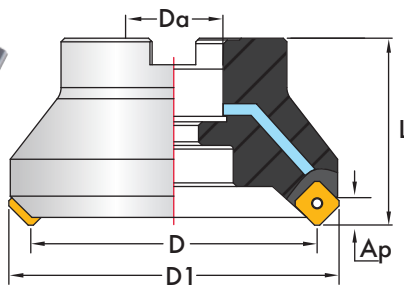
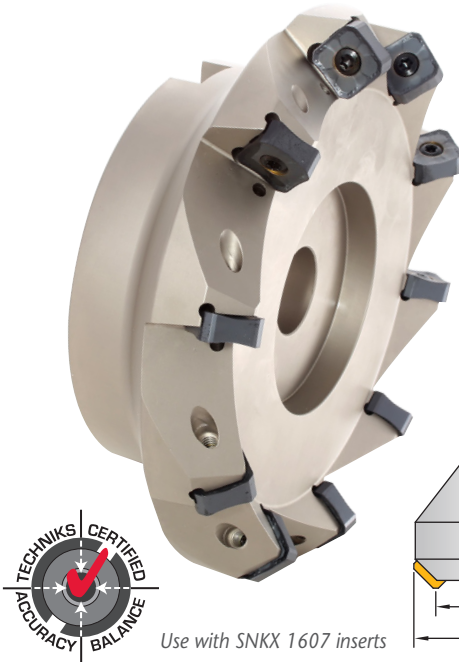
Our new 45° milling cutter is designed to reduce costs in heavy milling applications. This cutter features the innovative helical SNKX 1607 insert that cuts at a positive rake angle for reduced spindle loads during heavy cutting. Used primarily for steel, stainless steel, and cast iron, it also cuts hard steel, high-temp alloys and even aluminum.

Features

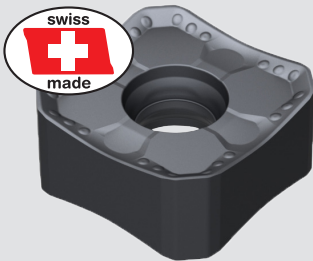
- Innovative SNKX inserts cuts different materials
- Made from H-13 tool steel and nickel-coated for long life
- Internal coolant directed at each cutting edge

Benefits

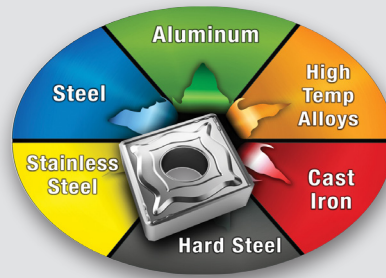
- Easier cutting at higher feed rates and increased depth-of-cut
- Extended insert life and reduced tooling costs
- No need to change inserts for different materials



Innovative SNKX 1607 insert



- One insert cuts THESE materials!
- Double-sided insert provides 8 cutting edges
- Strong helical edge reduces spindle load



One insert cuts THESE materials



45° Heavy Duty Milling Cutter (Coolant-Thru)

Part No.	Description	D	D1	Da	Pockets	L	Ap max	Screw	Wrench
2531237	FM45-D3.00-1.25-5-16	3.00	3.71	1.25	5	2.00	.346	9319348	9355666
2541238	FM45-D4.00-1.50-7-16	4.00	4.58	1.50	7	2.00	.346	9319348	9355666
2551239	FM45-D5.00-1.50-8-16	5.00	5.62	1.50	8	2.50	.346	9319348	9355666
2561240	FM45-D6.00-2.00-10-16	6.00	6.63	2.00	10	2.50	.346	9319348	9355666

Customer First Rewards Program



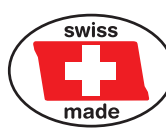
<http://ow.ly/CfSPS>

Learn about our game-changing inserts



<http://ow.ly/CfSvO>

Learn about our insert technology



<http://ow.ly/Cg1GC>

Request test inserts



<http://ow.ly/Cg1RK>

For more information: 800-597-3921 | 317-803-8000 | www.techniksusa.com | email: info@techniksusa.com